



## Heart Panels

This Technique is done on 2-6 1/2" x 6 1/2" Clear for square panel and 1—2 7/8" x 6 3/4" Clear and White 96 COE glass for rectangular block, using **Colors For Earth Glass** products.

### Color for Earth (Glass Products)

BA5002 Ice White BubbleART  
BA5031 Pink BubbleART  
BA5039 Plum BubbleART  
BA5051 Cerulean BubbleART  
G330 Blush Cabernet  
G332 Deep Cranberry  
G333 Rosewater Pink  
G337 New Bright Violet  
G351 Cerulean Blue  
GM-300 Glass Medium  
GS-503 Gold Sparkle  
CSP70 Relief Motif (Optional)  
BLFP Black Low-Fire/No-Fire Piping Paste  
DB101 Detailing Black/CC101 Cobalt Black  
PIPKIT Piping Kit with Pink Tip

### Thin Fire Firing Paper

Brushes:  
Liner

### Color Concentrates:

CC131 Cabernet  
CC132 Deep Cranberry  
CC140 Cobalt Blue  
CC143 Sapphire Blue  
CC152 Deep Cerulean

- Follow color guide on next pages for color placement. Some are shaded on top of the color after it dries. Listed below are the shading colors for the areas that need it.

**G333/CSP70 = CC131 Cabernet**

**G357 = CC143 Sapphire Blue**

**G351 = CC152 Deep Cerulean**

**G337 = CC140 Cobalt Blue**

**G330 = CC132 Deep Cranberry**

These colors are Color Concentrates. If you don't have them you can shade with a glass color that is a darker shade than you have down.

- Clean glass in usual manner.
- Using piping bottle and pink tip with **BLFP Black Low-Fire/No-Fire Piping Paste**, pipe the pattern on top of the glass. Turn glass over and pipe all the lines on the back.
- Touch Ups:** If you have lost any lines by going over them with color you can touch up your lines with **DB101 Detailing Black/CC101 Cobalt Black**.
- Firing:** Place painted piece of glass on top of 2nd piece of clear. This is needed so that the BubbleART colors with bubble. This only happens between to piece of glass. Place on thin fire firing paper. Follow firing schedule on next page for glass and digital kilns. If using a ceramic kiln fire to witness cone 016/017.
- Rectangle panel has the white 96 COE glass behind it and the square one has a second sheet of clear 96 COE.
- Wipe/rinse off thin fire residue with water. Attach to glass block with Velcro on all 4 corners.

Any questions or comments or purchase of products please contact:  
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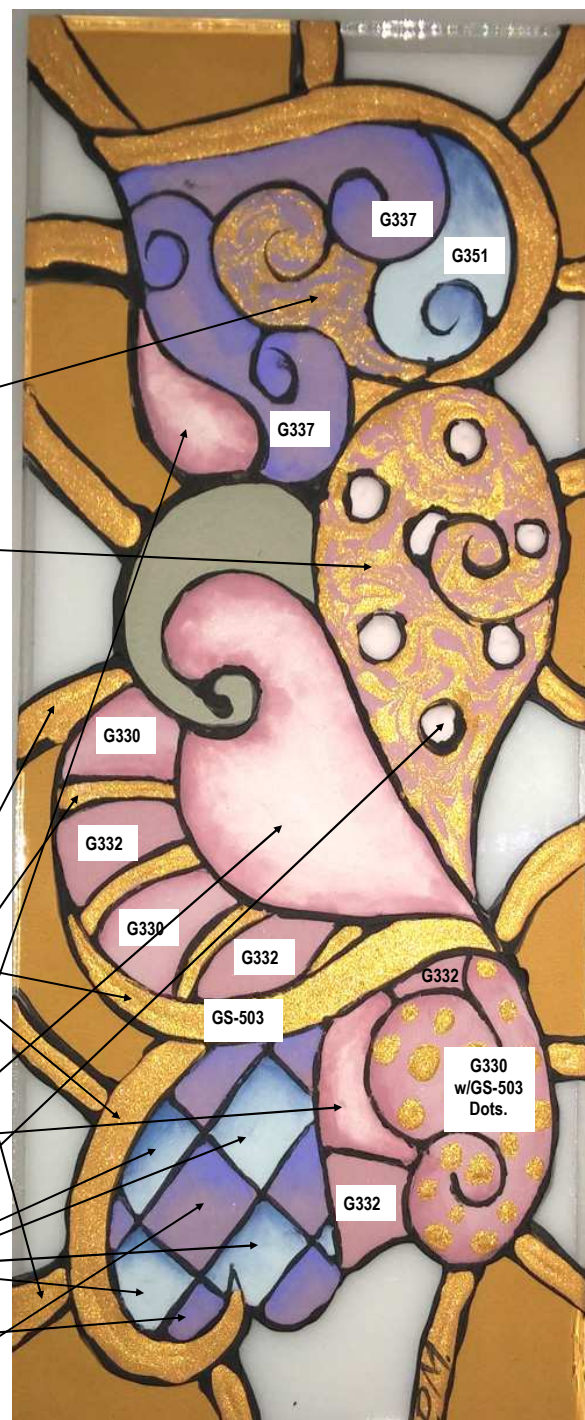


Back

BA5051

These sections have nothing in them to allow the white glass to show through. You could use BA5002 Ice White BubbleART on them.

BA5031 Pink  
Every other sections around the edge.



Front

GS-503 & G337  
Marbleized

GS-503 & G332  
Marbleized

GS-503 Gold  
On all lines dividing each section, here are a few.

G333 mixed 50/50 with CSP70  
If you don't have the CSP70 you can just do the G333.

G351

G337

G337

G351

G337

G330

G332

G330

G332

GS-503

G332

G330  
w/GS-503  
Dots.

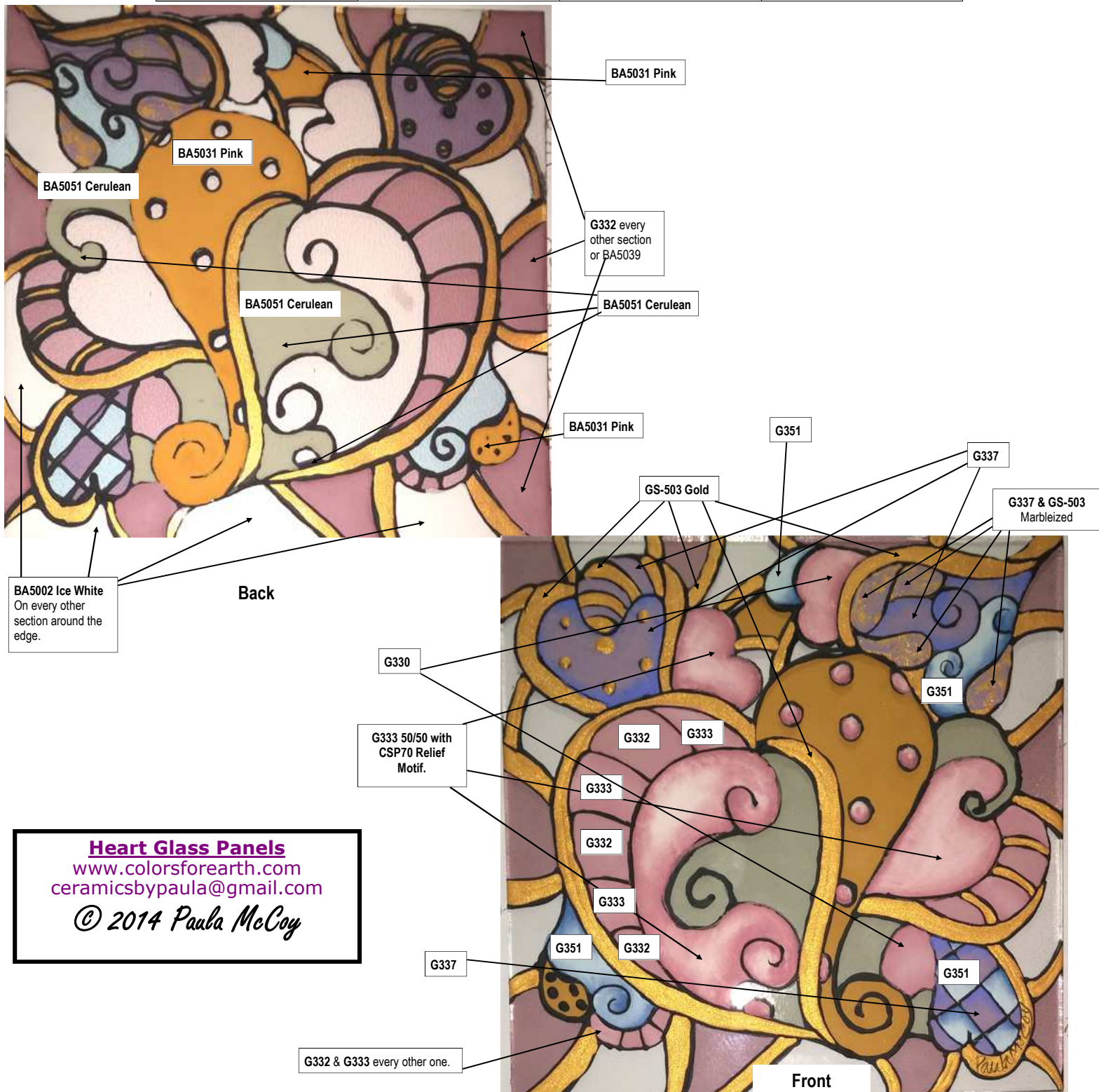
G332

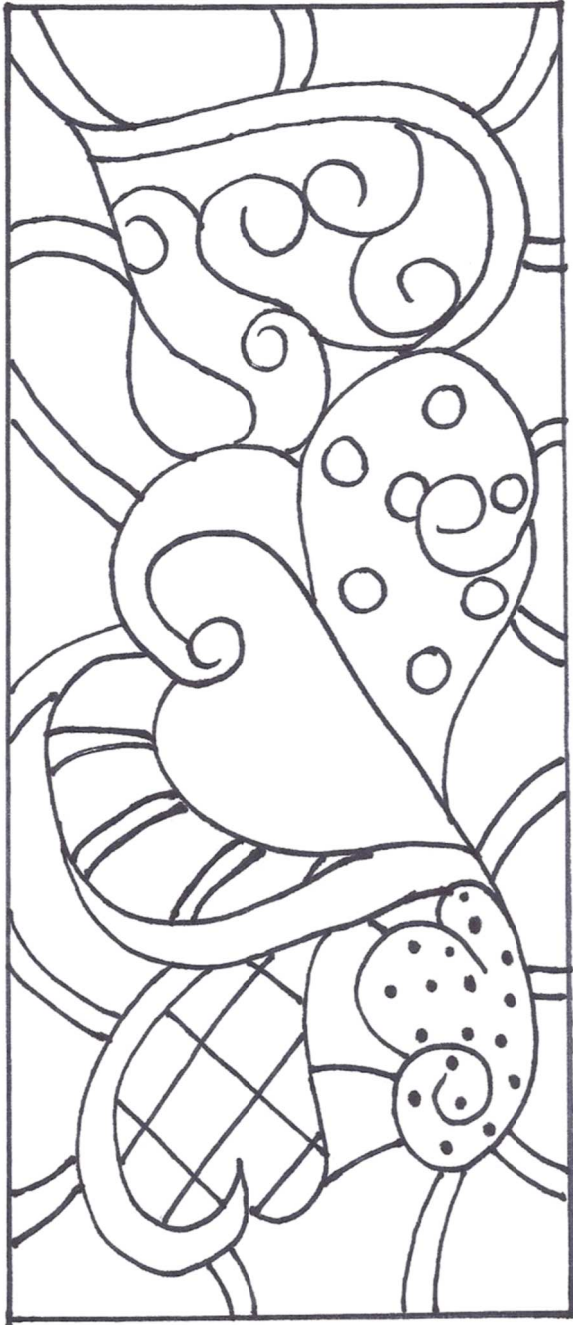
**Heart Glass Panels**  
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## Firing Schedule

Segment	Ramp	Temp.	Hold
1	300	900	3
2	300	1425	10
3	FULL (9999)	950	20
4	100	300	0



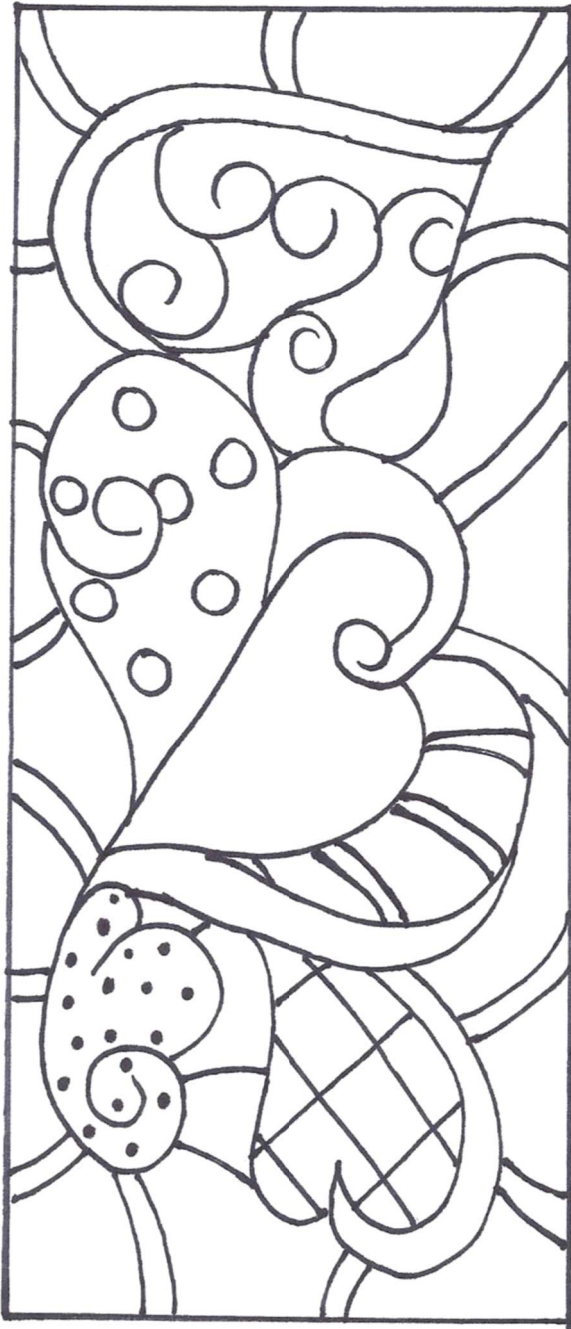


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