



# Piping or Tube Lining

## (Clay Dimensions Decorating Technique)

Clay Dimensions by Colors for Earth used for Piping, also known as tube lining, can be used as a dimensional outline on greenware or bisque. You can paint over it as soon as it dries (about 5-10 minutes) using the Colors For Earth Concentrates without first firing the piping. Or you can fire (to witness cone 04 for greenware and witness cone 06 for bisque) to set the Clay Dimensions (Piping), if you are more comfortable doing that, and then do your color technique. Most color will break and fall off the piping even though you are painting right over it. The piping will take on a hint of the color put over it, but it will be not as intense on the piped areas. Piping can be applied by bag, bottle or Gizmo Decorating Tool. Brush work build-up can also be done.



### Neutral Clay Dimensions (Piping Slip)

- White in color, unless colored over.
- Takes on a hint or hue of the color put over it.
- Decorate with transparent products such as Color Concentrates pure or mixed with Gloss, Designer or Matt Mediums and Color Stroke/PSP colors.
- Colors will break and fall over the piping slip as shown in the center of the flower.



**Gizmo**  
Decorating Tool



### Black Clay Dimensions (Piping Slip)

- Black in color.
- Will stay black unless it is covered up with Color Stroke/PSPs.
- Decorate with transparent products such as Color Concentrates, pure, or mixed with Gloss, Designer or Matt Mediums.
- Not recommended with PSPs.



### Tinted Neutral Clay Dimensions

- Can be tinted with Color Concentrates.
- Put Neutral Clay Dimensions out on a glazed tile and start adding 5-6 drops of Color Concentrate and mix with palette knife. What you see is what you get.
- Never go more than 50% Piping Slip to 50% Color Concentrate.

**Example:** Is 1-tsp. Neutral with 5 drops of CC140 Cobalt Blue.



Do not use clay based products with Piping slips. They will fill in the areas and level out the design and the piping and color will be even in height.

**Firing Range:** Cone 6 Stoneware/ Porcelain to cone 06 Earthenware.