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| MATERIAL DATA SAFETY SHEET May be used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements. | U.S. DEPARTMENT OF LABOR Occupational Health and Safety Administration (Non-Mandatory Form) Form Approved OMB No. 1218-0072 |
| Series: GT Series Glass Colors | GT411, GT416 & GT422 |

SECTION I:

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| Manufacturer's Name: Colors for Earth, LLC | Emergency Telephone Number: (817) 677-5020 |
| Address: 104 Finneyoaks Lane | Telephone Number for Information: (817) 677-5020 |
| Weatherford, TX 76085 | Prepared By: MSDS Department Date: 4/22/2010 |

SECTION II: HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

| Hazardous Components | CSA# | OSHA PEL | ACGIH TLV | Other limits | % |
|--|------------|-----------------------|------------------------|--------------|-----------|
| Crystalline Silica | 14808-60-7 | 10 mg/m ³ | .1 mg/m ³ | | |
| Crystalline Silica only becomes a hazard when dispersed in the air or when this product is sprayed. | | | | | |
| Lead compounds, as Pb | | 0.05mg/m | 0.15 mg/m ³ | | Up to 29% |
| Cadmium compounds, as Cd | | 0.2 mg/m ³ | 0.05 mg/m ³ | | Up to 8% |
| The compounds listed above are present only as ingredients in Frit (CAS#65997-18-4). Frit is a mixture of inorganic chemical substances produced by rapid quenching a molten complex combination of materials, confining the chemical substances thus manufactured as non-migratory components of glassy solid flakes or granules. | | | | | |
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SECTION III: PHYSICAL/CHEMICAL CHARACTERISTICS

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| Boiling Point: | 212° F | Specific Gravity (H₂O=1) | 1.7 |
| Vapor Pressure (mm Hg): | N/A | Melting Point: | 1800° |
| Vapor Density (Air=1): | N/A | Evaporation Rate (Butyl Acetate=1) | N/A |
| Solubility in Water: Insoluble | | | |
| Appearance and Odor: Colored viscous liquid. Slight chemical odor. Also may be in dry powder form. | | | |

SECTION IV: FIRE AND EXPLOSION HAZARD DATA

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| Flash Point (Method used): Non-flammable | Flammable Limits: N/A | LEL: N/A | UEL: N/A |
| Extinguishing Media: None required Special Fire Fighting Procedures: N/A | | | |
| Unusual Fire and Explosion Hazards: None | | | |

SECTION V: REACTIVITY DATA PRODUCT: GT Series Glass Colors

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|--|-----------------|---|----------------------------------|
| Stability | Unstable | | Conditions To Avoid: None |
| | Stable | X | |
| Incompatibility (Materials to Avoid): None | | | |
| Hazardous Decomposition or Byproducts: None | | | |
| Hazardous Polymerization | Unstable | | Conditions to Avoid: None |
| | Stable | X | |

SECTION VI: HEALTH HAZARD DATA

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|---|-------------------------------|----------------------------|-----------------------------|
| Route(s) of Entry: | Inhalation? Dust only. | Skin? No | Ingestion? yes |
| <p>Health Hazards(Acute and Chronic): Silica is not a hazard unless product is reduced to a dust and dispersed in the air, or product is applied by spraying. Prolonged or repeated inhalation and/or ingestion of lead/cadmium containing frit dust may result in lead poisoning leading to kidney, nervous system and reproductive system damage or harm to developing fetus.</p> | | | |
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| Carcinogenicity: | NTP? Yes | OSHA Regulated? Yes | IARC Monographs? Yes |
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| <p>Signs and Symptoms of Exposure: includes weight loss, constipation, loss of coordination, joint and muscle pain.</p> | | | |
| <p>Medical Symptoms Aggravated by Exposure: Abrasive, can irritate eyes, skin and lungs</p> | | | |
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| <p>Emergency and First Aid Procedures: <u>Eye Contact</u> – Flush with water for 15 minutes.</p> | | | |
| <p><u>Skin Contact</u> – Wash with mild soap and water. <u>Ingestion</u> – seek medical attention.</p> | | | |

SECTION VII: PRECAUTIONS FOR SAFE HANDLING AND USE

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| <p>Steps to be taken in Case Material is Released or Spilled: Uncontaminated material may be recovered and used, otherwise clean up with paper towels and dispose of in trash receptacle.</p> |
| <p>Waste Disposal Method: Dispose of according to State and Federal regulations</p> |
| <p>Other Precautions: If spraying, the use of a NIOSH approved respirator for dust and mists is required.</p> |
| <p>Precautions to be Taken in Handling and Storing: Protect from freezing. Close lid tightly to prevent material from drying out. Practice good housekeeping. Keep out of reach of children. Should not be used during pregnancy or while breast feeding.</p> |

SECTION VIII: CONTROL MEASURES

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| Respiratory Protection: Only if spraying | |
| Ventilation: local exhaust if necessary for dust control | |
| Protective Gloves: Optional | Eye Protection: Avoid eye contact. |
| Work/Hygenic Practices: Cleanliness | |

The information and recommendations contained in this Material Safety Data Sheet from sources believed to be reliable and to represent the most reasonable current opinion on the subject when the MSDS was prepared. No warranty, guaranty or representation is made as to the correctness or sufficiency of the information. The user of this product must decide for itself what safety measures are necessary to safely use this product, either alone or in combination with other products.

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| GT411 | |
| GT416 | |
| GT 422 | |
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